

# PROBLEM SOLVER

## NO MORE WANDERING DRILLS

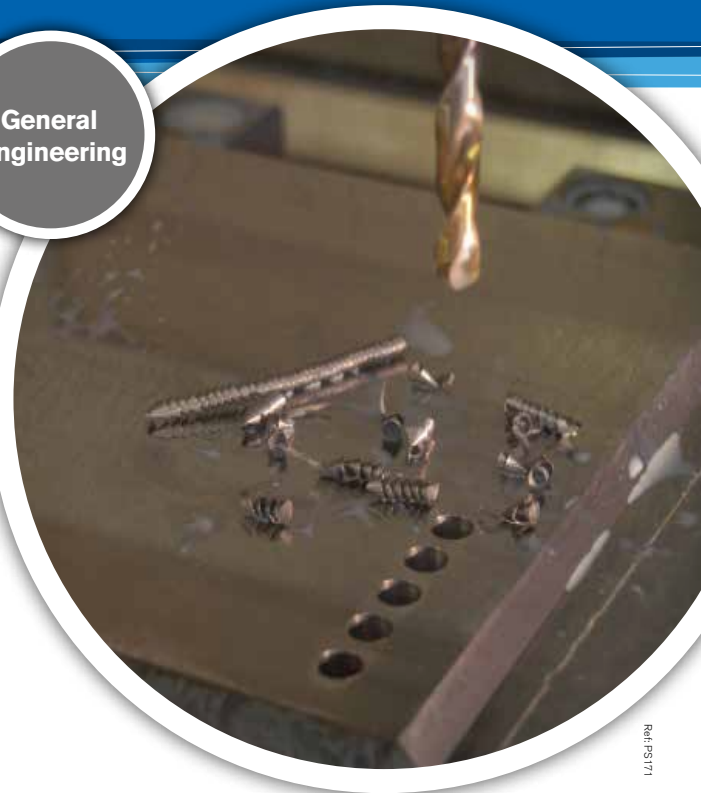
General  
Engineering

### DORMER PRAMET

**Problem:** A manufacturer was experiencing problems with their drills not centering and wandering across the workpiece causing scorning, delays and often scrappage.

**Solution:** By switching to Dormer's A002 drill - with 118° split point geometry - the drill provides self-centreing, low thrust and easier penetration of the material. This allows them to drill holes more accurately and without the need of pre-drilling with a centre drill, saving on cost and production time.

In addition, the A002 tip is TiN coated, which increases the life and allows the tool to be run at a faster rpm, offering further productivity cost savings.



Ref: PS171